

Date: Tuesday, 19/08/2008 4:06:01 PM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE HANDLE
Job Number : 41474	
Estimate Number : 13509	
P.O. Number :	Part Number : PB6743001107
This Issue : 19/08/2008 S.O. No. :	Drawing Number : B6743001 P.32
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 41011	Material :
Written By :	Due Date : 18/09/2008 Qty: 12 Um: Each
Checked & Approved By : <u>MD 08-8-20</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

✓ 1.0	M6061T6T1000W065 ST.	6061T6 RD TUBE 1.00 x .065w
-------	----------------------	-----------------------------



Comment: Qty.: 4.2000 f(s)/Unit Total: 50.4000 f(s)

6061 TUBE mic 9760 (3)

batch: M109000 (3)

SAD 09-01-27 (12)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- drill holes as per dwg (DO NOT DRILL THRU) → ON B67-43001-57 W/O.

3- deburr

SAD 09-01-27 (12)

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 09/01/27 (12)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: corner stock

9/1/27

(12)

50

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

09/01/28

Job Completion



MF 09-01-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

